

## Next generation High nickel Core-Shell structure Cathode (Li[Ni<sub>0.95</sub>Co<sub>0.025</sub>Mn<sub>0.025</sub>]O<sub>2</sub>) for Long term cycling and High-Energy Density Lithium-Ion Batteries

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A core-shell structured cathode with a LiNiO<sub>2</sub> core and Li[Ni<sub>0.8</sub>Co<sub>0.1</sub>Mn<sub>0.1</sub>]O<sub>2</sub> shell, resulting in an average composition of Li[Ni<sub>0.95</sub>Co<sub>0.025</sub>Mn<sub>0.025</sub>]O<sub>2</sub>, was synthesized via the co-precipitation method. The core material, LiNiO<sub>2</sub>, designed to maximize the specific capacity, was protected by a 500-nm-thick encapsulating Li[Ni<sub>0.87</sub>Co<sub>0.065</sub>Mn<sub>0.065</sub>]O<sub>2</sub> shell layer to improve the structural stability. The core-shell cathode delivered an initial discharge capacity of 235.7 mAh g<sup>-1</sup> at 0.1 C (18 mA g<sup>-1</sup>) and 90% of its initial capacity was maintained after 100 cycles at 0.5 C (90 mA g<sup>-1</sup>), whereas the capacity retention of the LiNiO<sub>2</sub> cathode without the protective shell was limited to 74.2% after 100 cycles.<sup>1,2</sup> The improved cycling stability of the core-shell cathode was also verified in a full cell test (against graphite anode at 1 C) in which the CS cathode also clearly outperformed the LiNiO<sub>2</sub> cathode. The improved cycling performance is mainly attributed to stabilization of the inherently reactive LiNiO<sub>2</sub> surface by the Ni-depleted protective shell layer.<sup>3</sup> The proposed core-shell approach allows harnessing of the high capacity of LiNiO<sub>2</sub> and other extremely Ni-rich compositions with dramatically improved capacity retention, thus moving closer to satisfying the high-energy density and long lifetime requirements for lithium-ion batteries for electric vehicles.<sup>4</sup>

### Reference

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