

# Extending the life-span of O3-type layered oxide cathode enabled by the nanoscale aluminum oxide coating for high-energy density sodium-ion batteries

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Sodium-ion batteries (SIBs) appear to be a promising alternative due to the abundance of sodium in the Earth's crust. [1] Also, the chemistry of SIBs is similar to that of well-established lithium batteries, which adds additional merit. So far, various chemical compositions have been introduced through different transition metal substitutions (Ni, Co, Mn, and Fe) such as Na[Ni<sub>x</sub>Fe<sub>y</sub>Mn<sub>z</sub>]O<sub>2</sub> or Na[Ni<sub>x</sub>Co<sub>y</sub>Mn<sub>z</sub>]O<sub>2</sub> compound. [2-4] However, the O3-type layered oxides in SIBs exhibit a low reversible capacity and poor cycle retention due to the structural instability that arises from multi-phase transitions.

A surface-modified O3-type Na[Ni<sub>0.6</sub>Co<sub>0.2</sub>Mn<sub>0.2</sub>]O<sub>2</sub> cathode was synthesized by Al<sub>2</sub>O<sub>3</sub> nanoparticle coating using a simple dry ball-milling route. The nanoscale Al<sub>2</sub>O<sub>3</sub> particles (15 nm in diameter) densely covering the spherical O3-type Na[Ni<sub>0.6</sub>Co<sub>0.2</sub>Mn<sub>0.2</sub>]O<sub>2</sub> cathode particles effectively minimized parasitic reactions [5] with the electrolyte solution while assisting Na<sup>+</sup> migration. The proposed Al<sub>2</sub>O<sub>3</sub> coated Na[Ni<sub>0.6</sub>Co<sub>0.2</sub>Mn<sub>0.2</sub>]O<sub>2</sub> cathode exhibited a high specific capacity of 151 mA h g<sup>-1</sup>, as well as improved cycling stability and rate capability in a half cell. Furthermore, the Al<sub>2</sub>O<sub>3</sub> coated cathode was scaled up to a pouch-type full cell using a hard carbon anode that exhibited a superior rate capability and capacity retention of 75% after 300 cycles with a high energy density of 130 W h kg<sup>-1</sup>. In addition, the postmortem surface characterization of the cathodes from the long-term cycled full cells helped in identifying the exact mechanism of the surface reaction with the electrolyte and the reason for its subsequent degradation and showed that the nano-scale Al<sub>2</sub>O<sub>3</sub> coating layer was effective at resolving the degradation pathways of the cathode surface from hydrogen fluoride (HF) attack.

## References:

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